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A Robust Approach to Shear Strength Prediction of Reinforced Concrete Deep Beams using Ensemble Learning with SHAP Interpretability

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Abstract

The behavior of reinforced concrete (RC) deep beams is complex and difficult to predict due to factors such as compressive and shear stress and beam geometry. To address this challenge, researchers have proposed various machine learning models such as Artificial Neural Network, Decision Tree, Support Vector Machine, Adaptive Boosting, Extreme Gradient Boosting, Random Forest, Gradient Boosting, and Voting Regressor. In this study, the authors evaluated the performance of these models in predicting shear strength of RC deep beams by using metrics such as R², Mean Squared Error, Root Mean Squared Error, Mean Absolute Percentage Error and Mean Absolute Error. Furthermore, the authors optimize the ensemble learning models using customized hyperparameters. The XGBoost model exhibited the highest accuracy with an R² value of 0.92 and the least model error, with MAE of 29.65 and RMSE of 47.76 & MAPE of 9.79. The authors compared these models with mechanics-driven models from different country codes including the United States, China, Europe, British (CIRIA), Canada and found that ensemble learning models, specifically XGBoost, outperformed mechanics-driven models. The authors used an explainable machine learning (EML) technique called SHapley Additive exPlanations (SHAP) to gain additional insights into the developed XGBoost model. The outcomes of feature selection and SHAP analysis suggest that the grade of concrete and beam geometry predominantly influence the prediction of shear strength in RC deep beams, whereas steel properties exert minimal impact in this regard.

Keywords: Ensemble Learning, Machine Learning, Boosting, Reinforced Concrete Deep Beams, Shear Strength, SHapley Additive exPlanations (SHAP)

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1. Introduction

The exponential growth and advancements in computational sciences have brought new technologies such as artificial intelligence (AI) and machine learning (ML) [1, 2, 3]. In various fields of engineering As computational power has become more democratised and widely available for research purposes, new paradigms are evolving some of which are structural health monitoring, computer-aided design development, longevity of structures etc. [4, 5, 6, 7, 8, 9, 10, 11]. These computational sciences have permeated various sectors of the economy, including the real estate industry. Modern structures focuses on various factors such as resilience, safety, sustainability, reliability, economy and aesthetics. Most fundamental building block of any infrastructure is reinforced concrete beams which is widely used in construction to support loads and distribute them to the columns or walls [12, 13]. The use of RC Deep Beams has increased exponentially since the start of building taller structures [14, 15]. However, these tall structures face various failures like tensile, bending, or shear failures, which can be prevented by embedding steel reinforcing bars in concrete beams [16]. Shear failure, caused by shear force combined with axial loads and moments, is one of the most dangerous failure types as it can occur without warning [17]. In contrast, flexural failure develops gradually due to the yielding of rebars [18]. The shear transmission process becomes random after shear fractures begin [17].

Studies have shown that computational science plays a vital role in engineering, specifically in Civil Engineering. Ensemble learning, a computer science field, is widely used in various disciplines such as biology, engineering, and sociology [19, 20, 21, 22, 23]. Machine Learning (ML) is commonly used in building structural design and performance assessment, enhancing concrete properties predictions, and improving the finite element modeling of structures [24, 25, 26, 27, 28, 29]. Ensemble learning is a powerful ML technique that improves the accuracy of predictions made by a model [30, 19]. It is particularly useful for large datasets with many features, as it trains a group of models on different subsets of the data and combines their predictions to make a final prediction. This technique can be used to reduce variance in the model's predictions [30].

Predicting reinforced concrete beam shear strength is a complex problem due to the nature of the materials involved. Using ensemble learning can be beneficial in reducing variance in predictions made by the model [31]. The most common type of shear reinforcement in concrete beams is stirrups, which transfer shear forces between the concrete and steel. There are several ways to predict the shear strength of reinforced concrete beams, but empirical codes are the most common method. Every country has its own empirical codes to find shear strength. In the US, the American Concrete Institute (ACI) 318 code governs the design of reinforced concrete beams Committee [32]. Similarly, in Europe, the use of Eurocode 2 Bethlehem [33] for designing concrete structures is prominent.

This study aims to formulate and compare various boosting machine learning algorithms to predict the shear strength of Reinforced Concrete (RC) deep beams, which is a complex task due to uncertain factors. The study

explores ensemble learning methods like Adaptive Boosting, Extreme Gradient Boosting, Random Forest, Gradient Boosting, and Voting Regressor. In addition conventional ML algorithms including ANN, DT & SVM are also compared. The objective is to identify the most effective machine learning approach that outperforms traditional mechanics-driven models based on country codes, including the United States [32], China [34], Europe [33], British (CIRIA) [35], and Canada [36] by evaluating their performance using metrics like R^2 , MSE, RMSE, and MAE. This comparison aims to assess whether the machine learning-based approach, particularly the XGBoost model, can surpass the accuracy and performance of traditional mechanics-driven models in predicting the shear strength of RC deep beams across various regions.

The study also incorporates the use of the explainable machine learning (EML) technique, SHapley Additive exPlanations (SHAP) [37], to gain interpretability and insights into the developed best-performing model. This step is crucial for understanding the factors that contribute to the predictions and enhancing transparency in the decision-making process. The authors have also performed feature selection analysis to understand how varied parameters affect the prediction of shear strength while using ML Models.

In summary, the objectives of this study are to advance the understanding and prediction capabilities of RC deep beam shear strength through the application of state-of-the-art machine learning methods. By comparing these models against established mechanics-driven models, the study aims to provide engineers and researchers with a more accurate and reliable tool for designing and assessing the structural behaviour of RC deep beams, ultimately contributing to advancements in the field of civil engineering and construction.

The simulation conducted uses Python language to code and build the relevant models on colab.research.google.com. For comparison and calculations of mechanics-driven models, Microsoft excel was used.

The remainder of this paper will describe the literature review in Section 2, methodology of ML models in Section 3, model structure, dataset collection, dataset limitation, model selection, model evaluation and hyper-parameter optimisation in Section 4 and comparison between conventional and ensemble models, comparison between ML models and mechanics driven models, SHAP of XGboost model, feature importance analysis in Section 5.

2. Literature Review

The use of artificial intelligence (AI) and machine learning (ML) techniques in structural engineering has been in play since the 1980s as the researchers realised the conventional approaches e.g., finite element models and analytical models have difficulties in accurately and efficiently predicting the structural behaviours [1]. With the rapid development and democratisation of computer science, new paradigms came into play. As the computation power was widely available, more powerful algorithms were proposed which turned out to widen the scope of structural engineer-

ing. There are 3 major fields that showed significant progress i.e. Structural Health Monitoring (SHM), performance evaluation and modelling of mechanical properties [1].

SHM uses machine learning as it collects huge amounts of data using various sensors and later processes these large amounts of collected data making data-driven models. In addition, unsupervised algorithms or clustering techniques can also be used [38, 39, 40].

Performance evaluation is another major area that has improved with the implementation of ML. Conventional performance evaluation methods including fragility and reliability assessment require huge amounts of data in order to take into account the uncertainty and randomness in the structure. As seen in SHM, the data is collected using sensors which can even collect real-time data. Applying ML to formulate dynamic models in accordance with situational data results in low use of computation as seen in various studies [41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51].

In the last two decades, there has been a prevalence of modelling the mechanical behavior of structures, while also exploring the diverse usage of concrete and its dynamic behaviors in various structures. Concrete has been widely employed in the construction of structures due to its advantageous engineering characteristics, including rich raw materials, low cost, strong compressive strength, and exceptional durability. Long spans and structures without intermediary columns both benefit from the use of deep beams. Deep beams are employed as girders to support the carriageway in bridges. Deep Beams are also employed as side walls in RCC water tanks and as connections for the pile caps in pile foundations. The shear span depth ratio is used to classify deep beams, which are ones with a greater depth than commonly utilised beams. The deep beams are defined differently by different codes. The beams having a depth greater with respect to its span are generally referred to as deep beams [35, 32, 34, 36, 33]. The ratio of effective span to overall depth when considered less than 3 the beam is called as deep as per Eurocode [33]. , As per ACI Code [32] shear design is specially done when clear span to effective depth ratio is less than 5 [32]. Leonhardt and Walter 1966 [52], experimentally proved that elastic design for such deep beam is not valid. Their investigation further highlighted the significance of accurate steel details in deep beams. The distribution of strain in a section of a deep beam is not linear and cannot be determined by elasticity theory. In general impact of shear in beam design is taken care of by longitudinal reinforcement provisions. However, In case of excess shear transverse reinforcement is separately designed [53]. For the case of deep beams such simplifying assumptions are not adequate and various approaches such as compression field theory, tension field theory etc. are proposed by various researchers based on which different country codes have proposed their procedures for shear design [35, 32, 34, 36, 33]. The amount of reinforcement to be used and concrete directly depends on accurate prediction of the shear capacity of a section [54].

Machine learning (ML) is one of the widely accepted methods to tackle structural problems [55, 56, 57, 58, 59, 60, 61, 62, 63, 64]. In Sandeep et al. [65], the authors thoroughly discuss the implementation of ML approaches for

93 predicting the shear strength of RC deep beams, covering in-depth procedures, various algorithms, and the basics of
94 modeling, training, testing, underfitting, and overfitting. However, the authors show no real-time implementation and
95 results. In Fu and Feng [66], the authors formulate ML algorithms to predict the shear strength of Corroded reinforced
96 concrete beams using a gradient gradient-boosting regression tree. Authors use 158 shear tests for the corroded rein-
97 forced concrete beam meanwhile showing how empirical models cannot take into account how corrosion influences
98 calculations. The authors also calculate Time-dependent corrosion extent and lifetime shear strength prediction. How-
99 ever, the issue of interpretability isn't discussed. Similarly, the dataset taken into account is very small. In Chou et al.
100 [67], the authors integrate the smart fly algorithm and least square support vector regression to build a hybrid model
101 into a multi-source dataset sourced from North America, Australia & America. The hybrid model shows promising
102 results of MAPE 18.95%. However, the authors show no correlations of features and any method for interpretability
103 of models employed. In Naik and Kute [68], the authors have implemented an artificial neural net for predicting the
104 shear strength of high-strength steel fibre-reinforced concrete deep beams. The validation method used is the residual
105 sum of squares. Authors also establish a relationship between various features using ANN. The developed ANN8 es-
106 tablishes the relations between various parameters affecting the complex behaviour of steel fibre-reinforced concrete
107 deep beams. In Concha et al. [69], authors develop a hybrid Neuro-Swarm model to predict the shear strength of steel
108 fibre-reinforced concrete deep beams. The model was developed using 116 experimental datasets. The analysis of
109 the variance test showed prominent results. Authors also present various models used for shear strength calculation
110 and prediction in conventional approaches Committee [32], Vamdewalle and Mortelmans [70], Al-Ta'an and Al-Feel
111 [71], Sharma [72], Khuntia et al. [73], Cho and Kim [74]. However the experimental data size is small which may
112 result in overfitting. In Pak et al. [75], the authors have proposed a novel approach named the transfer ensemble neural
113 network (TENN) model to increase the performance of the model while predicting shear capacity on small datasets.
114 In the models, authors have incorporated both ensemble learning and transfer learning in order to control the high
115 variability of ML models. However the results are impressive, similarly the the issue of the black box approach and
116 overfitting remains an open issue. In Almasabha et al. [76], the authors have worked on a new dataset of 102 instances
117 of synthetic fibre-reinforced concrete (SyFRC) for reinforced concrete structures. Authors predict the shear strength
118 of SyFRC beams without stirrups using ACI code and ML algorithms- LightGBM, XGBoost and Gene Expression.
119 The study shows that, apart from the ACI equation, all considered models effectively predict the effects of the shear
120 span-to-depth ratio. In Ly et al. [77], the authors have implemented real-code genetic algorithms and animal-based
121 firefly algorithms in order to predict the shear strength of reinforced concrete deep beams. The dataset contains 463
122 instances. Later in the study, the authors compare the obtained results with neural nets which shows promising results.
123 In Olalusi and Awoyera [78], the authors implement Gaussian Process regression (GPR) and the Random Forest (RF)

124 to predict the shear resistance of steel fibre-reinforced concrete slender beams without stirrups. The results obtained
125 during the study were compared with statistical and German guidelines. The authors also present the inconsistencies
126 in prediction observed during the study. In Hossain et al. [79], the authors have formulated an ANN approach to pre-
127 dict shear strength on the experimental database containing 173 steel fibre-reinforced concrete (SFRC) beams without
128 stirrups. Additionally, the approach is tested with data from 36 experimental beams. The authors show how ANN is
129 better when it comes to empirical equations for high and ultra-high strength of SFRC beams. However other possible
130 techniques are not explored in this scenario. In Tapeh and Naser [1], the authors have conducted state of a state-of-
131 the-art review for AI, ML & Deep Learning (DL) implementations in structural engineering, particularly earthquake,
132 wind, and fire engineering. The authors introduce a wide range of techniques and their varied implications and benefits
133 in the field of structural engineering. Authors cover more than 4000 scholarly works in order to identify best practices.
134 The authors also cover shear strength prediction for RC deep beams, however, the scholarly works are limited to only
135 two on the specific issue. Overall, the paper gives an overview of the last decades of how AI, ML & DL have shaped
136 structural engineering. In Marie et al. [80], the authors present a framework predicting the shear strength of rein-
137 forced concrete beam-column connections which is subjected to cyclic loading. The authors use classical prediction
138 models such as K-nearest neighbour regression (KNN), Multivariate Adaptive Regression Splines (MARS), Ordinary
139 least Squares (OLS), Support Vector Machines (SVM), Artificial Neural Networks (ANN), and kernel regression with
140 mixed data types (Kernel regression) which are implemented on a dataset of 98 instances. The authors show kernel
141 regression predicted the joint shear strength with the highest accuracy. However, neither model interpretability nor
142 feature importance is present. In Wakjira et al. [81] authors have implemented Existing predictive models which have
143 shown unsatisfactory results. In response, the research proposed machine learning (ML) based models, considering
144 all important variables, for predicting shear capacity. The analyses demonstrated successful predictions using the
145 ML models, with extreme gradient boosting (XGBoost) showing the highest capability. Comparisons with existing
146 models revealed the superiority of XGBoost in terms of accuracy, safety, and economic aspects. However, limita-
147 tions concerning model interpretability were not addressed. Finally, reliability analysis was performed to calibrate
148 resistance reduction factors, improving the confidence and applicability of the proposed model. Further research is
149 needed to address this issue and explore additional avenues for enhancing ML techniques in structural engineering.
150 In Liu et al. [82], the authors aimed to establish an accurate prediction model for precast concrete joints (PCJ) di-
151 rect shear strength (DSS) using support vector regression (SVR), a machine learning algorithm. They assembled a
152 comprehensive database of 304 test results with 23 input parameters and employed a novel correlation matrix-based
153 feature selection method for improving the SVR model's performance. The experimental validation showed that the
154 SVR model outperformed traditional mechanical models in predicting DSS for PCJs. Additionally, the study provided

155 insights into the SVR model's results using partial dependence and individual conditional expectation plots. Another
156 study addressed the challenges in accurately predicting the shear strength of fiber-reinforced steel (FRS) due to the
157 complex soil-fiber interaction mechanism. To tackle this, they compiled a high-quality database of triaxial and direct
158 shear tests on FRS from 1983 to 2015, including crucial information on sand properties, fiber characteristics, soil-fiber
159 interface properties, and stress parameters. This database served as a solid foundation for further analysis and future
160 developments of improved mechanical models for predicting FRS shear strength.

161 **3. Methodology**

162 *3.1. Ensemble Learning*

163 Ensemble learning is a machine learning technique that combines multiple models to improve the accuracy and
164 robustness of predictions. Ensemble learning is a very advanced and significant machine learning technique within the
165 academic domain. The core principle of this approach is centred on combining various foundational models or "learn-
166 ers" to generate a more powerful prediction model that exhibits improved accuracy and robustness. This technique
167 is based on the long-standing belief that the combined knowledge and insights of a group frequently exceed those
168 of an individual. Within the domain of machine learning, ensemble learning encompasses the use of this principle
169 to algorithms, hence showcasing the potential for enhanced predictive results through the collaborative integration of
170 several models.

171 Ensemble learning, at its fundamental essence, aims to enhance predictive accuracy, strengthen generalisation
172 skills, and reinforce model stability. The objective is to mitigate the inherent constraints of individual models through
173 the use of variety and collaboration among the constituent learners. In the realm of academic discourse pertaining to
174 ensemble learning, a number of crucial notions emerge as prominent.

175 The first consideration pertains to the concept of diversity within the foundational models. Diversity plays a
176 fundamental role in ensemble learning, which is accomplished through a range of strategies including the utilisation of
177 diverse algorithms, the incorporation of distinct subsets of data, and the introduction of variances in hyperparameters
178 throughout the training process. The underlying concept posits that the presence of diverse models results in distinct
179 errors being made on various portions of the data. This collective diversity ultimately enhances the probability of
180 making accurate predictions.

181 Another crucial factor to consider is the consolidation of forecasts generated by individual models. Ensemble
182 methods utilise many aggregation approaches, such as majority voting, weighted averaging, and stacking, each of
183 which is based on distinct mathematical concepts and possesses distinct features.

184 The selection of base learners is a critical aspect in the ensemble learning procedure. The category of basic learners
 185 includes both elementary models, such as decision trees, as well as more intricate ones, such as neural networks. The
 186 choice of suitable base learners is contingent upon the distinct attributes of the data and the inherent nature of the
 187 problem under consideration.

188 Ensemble learning comprises a range of ensemble forms, including bagging, boosting, and stacking, each char-
 189 acterised by unique methodologies for aggregating base models. The scholarly literature has exhaustively examined
 190 these many sorts of ensembles, providing insights into their individual merits and limitations.

191 Ensemble learning offers a structured approach to effectively manage the bias-variance trade-off, a crucial consid-
 192 eration within the field of machine learning. Ensembles has the ability to address the issue of overfitting, characterised
 193 by large variance, by integrating various models. Simultaneously, ensembles are capable of capturing detailed patterns
 194 in the data, hence minimising bias.

195 The topic of model interpretability is a subject of scholarly inquiry in the field of ensemble learning. Ensemble
 196 approaches frequently augment prediction performance, but concomitantly bring complexity to the overarching model.
 197 Scholars are currently engaged in the investigation of methods that aim to achieve a harmonious equilibrium between
 198 precision and interpretability of models, so guaranteeing that the knowledge obtained from the model remains lucid
 199 and comprehensible.

200 Finally, scholarly discourse surrounding ensemble learning encompasses its practical implementation in various
 201 fields, such as banking, healthcare, image identification, and natural language processing. Researchers continually
 202 strive to illustrate the capacity of ensemble methodologies to offer more effective solutions to real-world situations,
 203 thus emphasising the practical significance of ensemble learning.

204 The mathematical notation for ensemble learning involves defining a set of base models, and then combining them
 205 to produce a final prediction [83].

206 Let X be the input data, and Y be the target variable we wish to predict. We define a set of N base models, denoted
 207 by M_1, M_2, \dots, M_N . Each base model takes X as input and produces a predicted output, denoted by $M_i(X)$.

208 The ensemble model then combines the predictions of the base models to produce a final prediction, denoted by
 209 $F(X)$. There are many ways to combine the predictions of the base models, but one common approach is to use a
 210 weighted average is defined by equation (1).

$$F(X) = w_1 * M_1(X) + w_2 * M_2(X) + \dots + w_N * M_N(X) \quad (1)$$

211 where w_1, w_2, \dots, w_N are the weights assigned to each base model. The weights can be learned from the data or

212 set manually based on prior knowledge.

213 Ensemble learning is a popular machine learning technique that combines multiple models to achieve better ac-
214 curacy and generalization performance than using a single model. In the context of classification, ensemble learning
215 involves constructing a set of base classifiers that make predictions on a given dataset , and then combining these
216 predictions using a specified aggregation method to obtain the final classification result [19].

217 3.1.1. Boosting

218 Boosting is a common ensemble learning method that sequentially trains a set of weak classifiers on re-weighted
219 versions of the training data, such that the misclassified samples in each iteration receive higher weights in the sub-
220 sequent iterations. The final classification is then obtained by weighted voting of the individual classifier outputs
221 [84, 85]. Mathematically, the boosting algorithm can be formulated as follows:

222 Given a training dataset $D = (x_i, y_i)_{i=1}^n$, where x_i denotes the feature vector of the i -th sample and $y_i \in \{-1, +1\}$
223 represents its class label, and a set of weak classifiers $h_m(x)$, $m = 1, \dots, M$, the boosting algorithm aims to learn a
224 strong classifier $H(x)$ as follows:

- 225 1. Initialize sample weights $w_i = 1/n$, $i = 1, \dots, n$.
- 226 2. For each iteration $m = 1, \dots, M$:
 - 227 • Train the m -th weak classifier $h_m(x)$ on the weighted training dataset $D_m = (x_i, y_i, w_i)_{i=1}^n$.
 - 228 • Compute the error rate $\epsilon_m = \sum_{i=1}^n w_i I(y_i \neq h_m(x_i))$, where $I(\cdot)$ is the indicator function.
 - 229 • Compute the classifier weight $\alpha_m = \frac{1}{2} \log \frac{1-\epsilon_m}{\epsilon_m}$.
 - 230 • Update the sample weights as $w_i \leftarrow w_i \exp(-\alpha_m y_i h_m(x_i))$.
- 231 3. Output the final classifier is defined by equation (2).

$$H(x) = \text{sign} \left(\sum_{m=1}^M \alpha_m h_m(x) \right) \quad (2)$$

232 3.1.2. Stacking

233 Stacking is another popular ensemble learning technique that combines the outputs of multiple base classifiers
234 using a higher-level meta-classifier, which is trained on the predictions of the base classifiers . Specifically, stacking
235 consists of the following steps:

- 236 1. Split the training dataset D into k disjoint subsets, or folds, D_1, \dots, D_k .

- 237 2. For each fold $i = 1, \dots, k$: Train the M base classifiers on the $k - 1$ folds other than D_i . Obtain the predicted
 238 class probabilities for the samples in D_i from each base classifier. Concatenate the predicted probabilities from
 239 all base classifiers to form a new feature vector for each sample in D_i . Store the new feature vectors and the
 240 corresponding true class labels as a new training dataset D'_i .
- 241 3. Train a meta-classifier, such as logistic regression or SVM, on the augmented training dataset D'_1, \dots, D'_k .
- 242 4. Combine the base classifiers and the meta-classifier to form the final stacked classifier.

243 Mathematically, the stacking algorithm can be represented as follows:

244 Given a training dataset $D = (x_i, y_i)_{i=1}^n$, where x_i denotes the feature vector of the i -th sample and $y_i \in \{-1, +1\}$
 245 represents its class label, and a set of base classifiers

246 3.1.3. Bootstrap Aggregating Algorithm

247 Bagging, short for Bootstrap Aggregating, is another popular ensemble learning method that trains multiple base
 248 classifiers on different bootstrap samples of the training data, and combines their outputs by majority voting to obtain
 249 the final classification. The bagging algorithm can be mathematically represented as follows:

250 Given a training dataset $D = (x_i, y_i)_{i=1}^n$, where x_i denotes the feature vector of the i -th sample and $y_i \in \{-1, +1\}$
 251 represents its class label, and a set of weak classifiers $h_m(x)$, $m = 1, \dots, M$, the bagging algorithm aims to learn a
 252 strong classifier $H(x)$ as follows:

- 253 1. For each iteration $m = 1, \dots, M$: Generate a bootstrap sample D_m of size n by randomly sampling n samples
 254 from D with replacement. Train the m -th weak classifier $h_m(x)$ on the bootstrap sample D_m .
- 255 2. Output the final classifier is defined by equation (3).

$$H(x) = \text{sign} \left(\sum_{m=1}^M h_m(x) \right). \quad (3)$$

256 3.2. Overview of the ML Models

257 3.2.1. Artificial Neural Network

258 An Artificial Neural Network is a computational model inspired by the structure and functionality of biological
 259 neural networks in the human brain. It is a type of machine learning algorithm designed to recognize patterns, solve
 260 complex problems, and make decisions based on input data [86].

261 3.2.2. Decision Tree

262 A decision tree is a non-linear predictive model and a popular supervised learning algorithm used for classification
 263 and regression tasks. It is a graphical representation of a set of rules and decisions based on input features that

264 recursively partition the data into subsets, leading to a hierarchical tree-like structure [87].

265 3.2.3. Support Vector Machine

266 The concept behind Support Vector Machine(SVM) is to find the best decision boundary (hyperplane) that sepa-
267 rates the data points of different classes with the largest margin possible. The data points closest to the hyperplane,
268 known as support vectors, play a crucial role in defining the optimal hyperplane. These support vectors are used to
269 determine the margin and influence the overall performance of the SVM [88].

270 3.2.4. Random Forest

271 Random forest is a supervised learning algorithm. It can be used for both classification and regression. The
272 algorithm works by building multiple decision trees (hence the "forest") and then selecting the tree that predicts the
273 label for a new data point which is the best. The decision trees are built using a random subset of the features, and the
274 predictions are made by averaging the predictions of all the trees [89, 90].

275 3.2.5. Gradient Boosting

276 Gradient boosting is a machine learning technique that can be used for both regression and classification problems.
277 It creates a prediction model as an ensemble of weak prediction models, often decision trees. Like other boosting
278 methods, it builds the model incrementally in a stage-wise fashion. It also allows for the optimization of an arbitrary
279 differentiable loss function, which helps to generalize the model. [91].

280 3.2.6. Adaptive Boosting

281 The Adaptive Boosting Algorithm is a classification technique that is used to improve the accuracy of a model by
282 combining a set of weak models. The algorithm adaptively changes the weights of the models in the ensemble so that
283 the model with the highest error rate is given more weight. The algorithm then continues to iteratively train the model
284 and update the weights until the desired accuracy is achieved [92].

285 3.2.7. Extreme gradient Boosting(XGBoost)

286 The extreme gradient boosting algorithm is a powerful machine learning algorithm that is often used for classifi-
287 cation tasks. This algorithm is a modification of the gradient boosting algorithm that is designed to be more efficient
288 and to better handle data with a large number of features. The extreme gradient boosting algorithm works by building
289 a model in a stage-wise fashion. In each stage, a new tree is added to the model and the predictions of the new tree
290 are combined with the predictions of the existing trees in the model. The trees are added in a way that minimizes the
291 loss function of the model. The elaborated model is shown in the Figure 1 [93].

292 The extreme gradient boosting algorithm is very effective at handling data with a large number of features. This is
 293 because the algorithm can choose which features to use in each stage of the model. This allows the algorithm to focus
 294 on the most important features and to ignore the less important features. The extreme gradient boosting algorithm is
 295 also effective at handling data that is imbalanced. This is because the algorithm can learn from the mistakes that it
 296 makes on the minority class and use this knowledge to improve the predictions on the minority class. XGBoost is also
 297 used in classifying image [94], malware detection [95], predicting the death of patient during COVID-19 treatment
 298 [96] and detecting fraudulent activities [97].

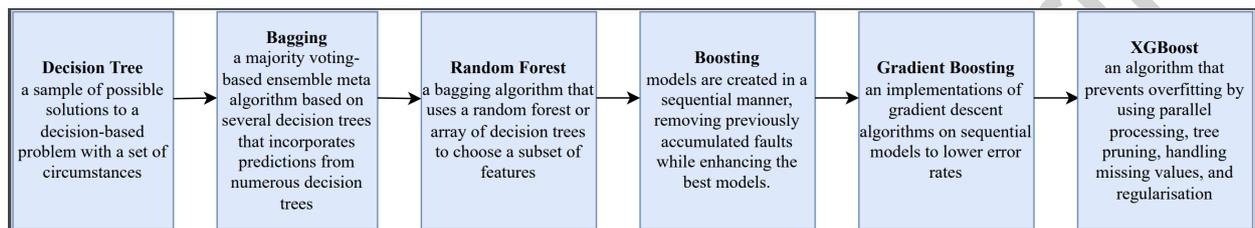


Figure 1: Evolution of XGBoost

299 3.2.8. Voting Regressor

300 A voting regressor is an ensemble learning method for regression that works by combining the predictions of
 301 multiple individual regressors. The individual regressors can be any type of regression algorithm, such as linear
 302 regression, support vector regression, or decision tree regression. The predictions from the individual regressors are
 303 combined using a simple majority vote. The voting regressor is a powerful tool because it can reduce the variance of
 304 the predictions, making the predictions more robust and accurate. In addition, the voting regressor can help to avoid
 305 overfitting because it is less likely to overfit to the training data than a single regressor [98].

306 4. Model Structure

307 4.1. Data Collection

308 The data set of RC beams is compiled from the published literature [99]. In this study, a total of 271 test data
 309 samples of RC beams from the literature were collected and used. These test data samples were related to RC deep
 310 beams of which 52 samples were from [100], 25 samples were from [101], 37 samples were from [102], 53 samples
 311 were from [103], 4 samples were from [104], 12 samples were from [105], 19 specimens are from [106]. 12 samples
 312 were from [107] and 39 samples were from [108].

313 The database includes a wide range of RC deep beams so that the model can generate data more effectively. The
 314 database contains four different types of deep beams, including beam without web reinforcements (WOR), beams

315 with horizontal web reinforcements (WHR), beams with vertical web reinforcements (WVR), and beams with both
 316 horizontal and vertical reinforcements (WHVR). Four distinct deep beam types— beams without web reinforcements,
 317 beams with horizontal web reinforcements, beams with vertical web reinforcements, and beams with both horizontal
 318 and vertical web reinforcements—are represented in the dataset used for this work. In the data set, this classification is
 319 marked with the help of parameters such as area/spacing of vertical web reinforcement and area/spacing of horizontal
 320 web reinforcement.

Table 1: Statistical Information of parameters in deep beam database

Category	Variable	Unit	Min.	Max.	Mean	St.D.	Type
Geometrical dimensions	l_0	mm	500.00	4065.00	1484.45	643.56	Input
	h	mm	254.00	915.00	523.48	147.94	Input
	h_0	mm	216.00	844.00	469.01	145.44	Input
	b	mm	76.00	305.00	122.81	44.33	Input
	a	mm	125.00	1290.00	467.73	238.75	Input
	l_0/h	–	0.91	5.00	2.93	1.07	Input
	a/h_0	–	0.22	2.70	1.06	0.52	Input
Longitudinal reinforcement	ρ_l	%	0.12	4.08	1.62	0.71	Input
	f_y	MPa	210.00	504.80	361.76	86.86	Input
Horizontal web reinforcement	ρ_h	%	0.00	2.45	0.38	0.44	Input
	s_h	mm	50.18	801.00	127.63	98.95	Input
	f_{yh}	MPa	210.00	586.00	402.17	71.75	Input
Vertical web reinforcement	ρ_v	%	0.00	2.45	0.41	0.41	Input
	s_v	mm	50.80	457.50	204.48	99.03	Input
	f_{yv}	MPa	210.00	586.00	387.23	66.19	Input
Concrete property	f'_c	MPa	12.26	73.60	30.89	14.86	Input
Shear strength	V_u	kN	67.62	1357.00	287.20	180.67	Output

321 The input variables for these beams are 16 design features that fall into four groups, (1) geometric dimensions:
 322 beam span l_0 , height h , effective height h_0 , width b , shear span a ; (2) longitudinal reinforcement information: rein-
 323 forcement ratio ρ_l and strength f_{yl} ; (3) web reinforcement information: horizontal reinforcement ratio ρ_h , spacing s_h
 324 and strength f_{yh} , vertical reinforcement ratio ρ_v , spacing s_v and strength f_{yv} ; (4) concrete property: concrete strength
 325 f'_c . The output is the beam's shear strength, denoted by V_u . The value ranges for these variables, as well as the
 326 statistical information (mean and standard derivation, etc.), are listed in Table 1. Meanwhile, Figure 2 also plots the
 327 distributions of the deep beam parameters frequencies.

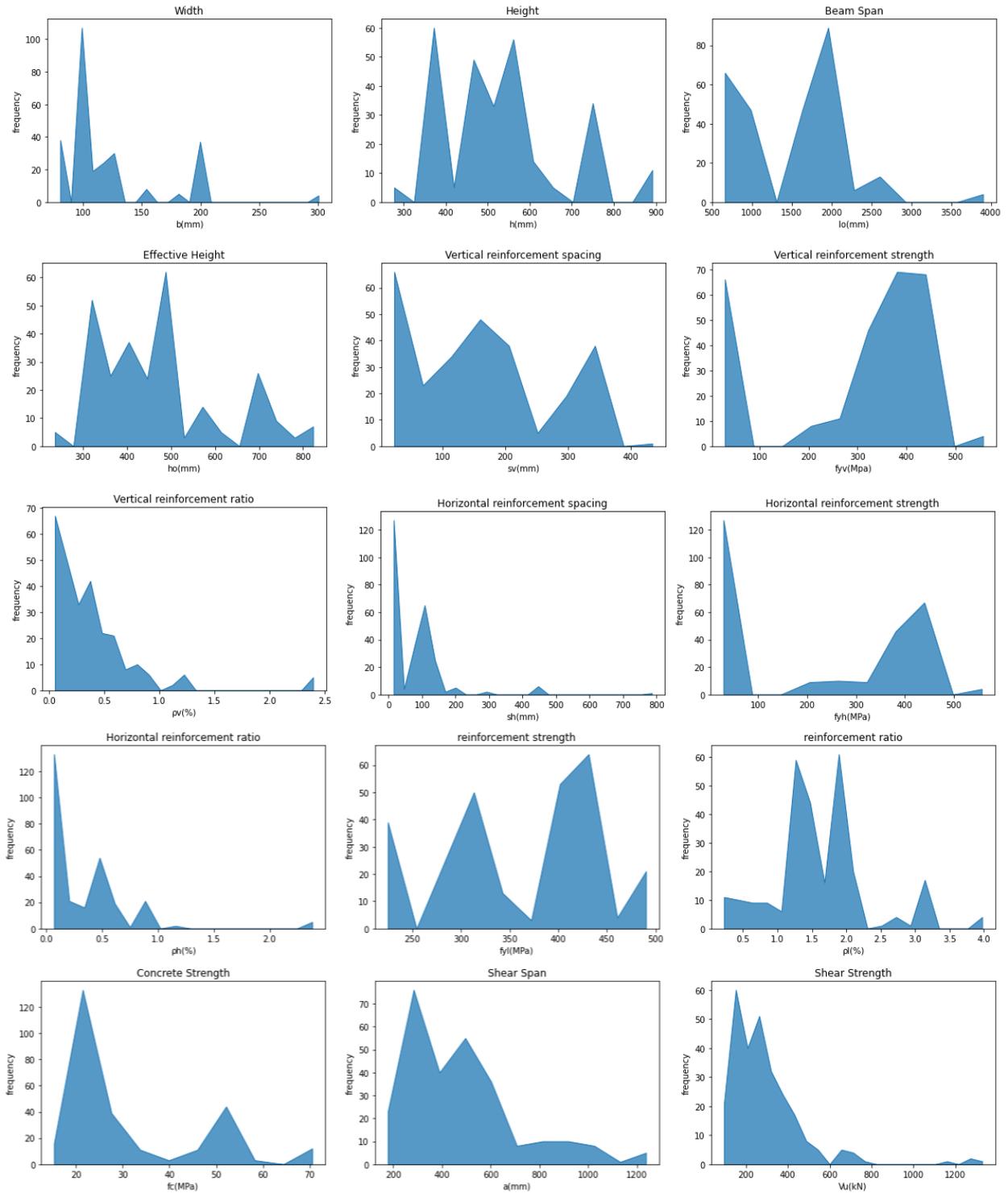


Figure 2: Deep Beam Parameters Frequencies from the database [99]

328 4.1.1. Limitations

329 The dataset used for the analysis of shear strength in RC (Reinforced Concrete) deep beams poses certain limita-
330 tions that need to be considered when implementing machine learning algorithms. Firstly, the dataset contains only
331 271 samples, which might not be sufficient to fully capture the wide variability of RC deep beams in practice. A
332 small sample size could lead to reduced statistical significance and limit the generalizability of the machine learning
333 models.

334 Secondly, the data is retrieved from old construction sites, potentially introducing bias and representativeness
335 issues. Construction practices, materials, and design standards may have evolved, making the dataset less relevant to
336 current scenarios. This temporal difference might affect the accuracy of the predictions.

337 Thirdly, the limited sample size can result in a lack of diversity within the dataset. As a result, the machine
338 learning algorithms might not adequately capture the variations in beam configurations, reinforcement details, and
339 loading conditions, which are crucial factors influencing shear strength.

340 To address some of these limitations, researchers should interpret the results with caution.

341 4.2. Model Selection

342 In this study, the authors have utilised Random forest, Adaptive boosting, Gradient Boosting, XGBoost, Support
343 Vector Machine (SVM) and ANN. The authors have also implemented Voting Regressor over the top best performing
344 algorithms to ensure better and generalised results. Figure 3 shows the step-by-step model approach taken in this
345 study.

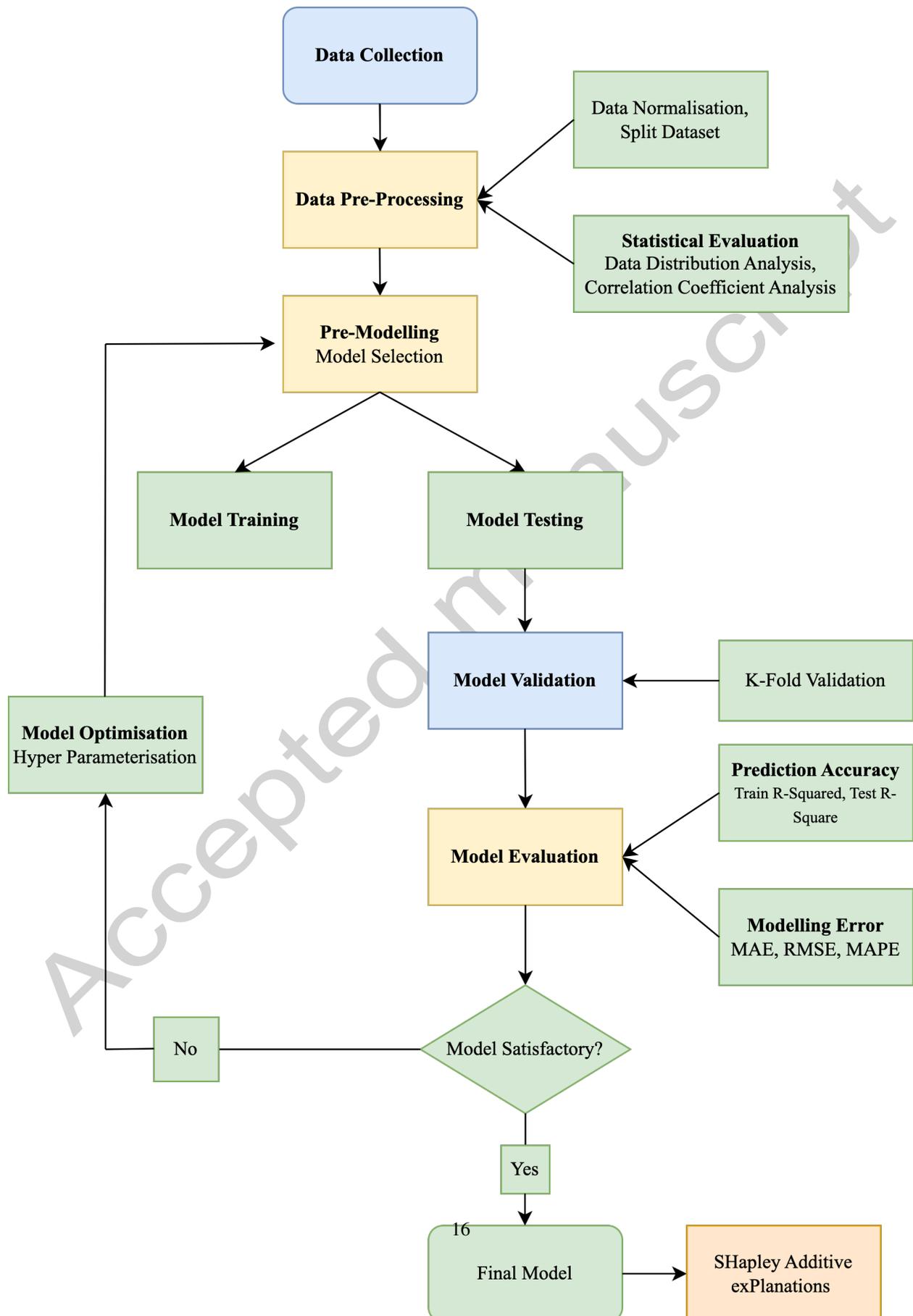


Figure 3: Step by step ensemble learning modelling approach with Interpretations

346 4.3. Hyper-parameter Optimisation

347 Once the data preprocessing is complete, the next task is to tune the hyperparameters in accordance with corre-
348 lations and multiple other factors. In order to discover the hyperparameters, the grid search approach is paired with
349 k-fold cross-validation (CV) as shown in Figure 4. The optimisation of model parameters is a crucial phase in ensem-
350 ble learning, which involves making decisions on many factors such as the quantity of weak learners, learning rates,
351 and maximum tree depths. In order to facilitate this procedure, a methodical methodology is employed, commencing
352 with the determination of parameter boundaries derived from previous research and scholarly sources. This frequently
353 involves constructing a parameter grid that encompasses potential values for every hyperparameter.

354 The succeeding stage encompasses numerous iterations of model training, wherein different combinations of hy-
355 perparameters inside the specified grid are examined. Nevertheless, the effectiveness and dependability of this proce-
356 dure are contingent upon the manner in which we assess the performance of the model. K-fold cross-validation (CV)
357 assumes a crucial function in this context.

358 The K-fold cross-validation technique involves dividing the dataset into 'k' folds of equal size. The model is
359 subsequently trained 'k' times, where each fold is utilised as the validation set once, while the remaining 'k-1' folds
360 are employed as training data. K-fold cross-validation (CV) is considered to be of utmost importance for various
361 reasons.

362 Firstly, the practise of evaluating the model on several data subsets helps mitigate bias in performance estimates.
363 This approach enhances the robustness of the results and reduces their dependence on specific data divisions. Ad-
364 ditionally, the utilisation of k-fold cross-validation (CV) offers a more accurate estimation of the variability in the
365 performance of the model. This aids in evaluating the consistency and reliability of the model when applied to diverse
366 subsets of data.

367 Furthermore, the selection of the value 'k' in k-fold cross-validation has an impact on the determination of the
368 optimal hyperparameters. A higher value of 'k' (for example, 10) provides a more extensive investigation of hyper-
369 parameters, but at the expense of increased processing burdens. On the other hand, a reduced value of 'k' (such as
370 5) exhibits computational efficiency, although it may result in estimations that are comparatively less reliable. There-
371 fore, the selection of 'k' is determined by balancing the available computational resources with the desired level of
372 reliability.

373 The average of the 'k' rounds of training and validation is commonly used to describe the overall model perfor-
374 mance. This metric offers a thorough evaluation of the model's ability to generalise across various subsets of data.

375 It is generally advised to choose a value of 'k=10' in most search scenarios, since this choice achieves a suitable
376 compromise between computational feasibility and accurate performance estimation. However, the precise value of

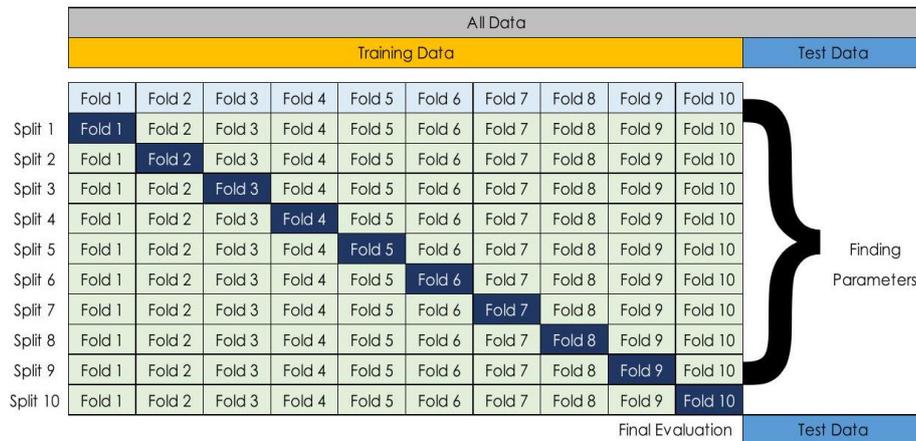


Figure 4: K-fold cross-validation method [109]

377 the 'k' parameter may differ based on factors like as the size of the dataset, the computational resources at hand, and
 378 the desired level of confidence in the obtained results.

379 A better technique for dealing the bias of the training set's random selection is the k-fold CV. A loop of k rounds
 380 is conducted, where the training set is divided into k equal-sized subsets. In each round, one subset is used to test the
 381 model and the remaining k-1 subsets are used to train the model. The Random forest algorithm involves optimizing
 382 three parameters, which include the total number of trees, the total number of features chosen randomly, and the
 383 maximum tree depth.

384 For XGBoost, There are separate value ranges specified using grids for the number of trees, learning rate, and
 385 maximum tree depth. [0: 20: 600], [0.02, 0.05, 0.1, 0.2], and [2, 4, 8, 12, 14]. When the tree number is low, the
 386 R^2 score rises fast with it, and once it reaches a specific value, the trend becomes progressively steady. The learning
 387 rate has a big impact on performance. In order to achieve the same R^2 score for a training set, a model trained with a
 388 smaller learning rate will require more trees than a model trained with a larger learning rate. Increasing the number
 389 of trees, however, is not essential to improve the R^2 score for a high learning rate. For instance, when the learning
 390 rate is between 0.1 and 0.2, the score drops as the number of trees exceeds between 100 & 200. For learning rates of
 391 0.02 and 0.05, however, the score does not peak until the number of trees exceeds 400, at about 0.8. The greatest tree
 392 depth of 8 and 16 yields scores that are quite close. Based on the analysis, the optimal values for the number of trees,
 393 learning rate, and maximum depth are 600, 0.1, and 10, respectively.

394 4.4. Model Evaluation

395 This study used four different statistical measurement parameters to assess the prediction accuracy of various
 396 ensemble learning models. These evaluation parameters compare the accumulated error in the predictions with the

397 actual observations. The statistical parameters used are the coefficient of determination (R-squared), mean absolute
 398 error (MAE), root mean squared error (RMSE), and mean absolute percentage error (MAPE). These metrics pro-
 399 vide information about the accuracy and precision of the predictions made by the ensemble learning models. These
 400 mathematical formulations are defined as follows:

- 401 • Coefficient of determination R^2 [110]

$$R^2 = 1 - \frac{\sum_{i=1}^m (P_i - T_i)^2}{\sum_{i=1}^m (P_i - \bar{T})^2} \quad (4)$$

- 402 • Mean Absolute Error (MAE) [111]

$$MAE = \frac{\sum_{i=1}^m |P_i - T_i|}{m} \quad (5)$$

- 403 • Root Mean Squared Error (RMSE) [112]

$$RMSE = \sqrt{\frac{\sum_{i=1}^m (P_i - T_i)^2}{m}} \quad (6)$$

- 404 • Mean Absolute Percentage Error (MAPE) [113]

$$MAPE = \frac{100\%}{m} \sum_{i=1}^m \left| \frac{P_i - T_i}{T_i} \right| \quad (7)$$

405 where P_i and T_i are the predicted and tested values respectively; \bar{T} is the mean value of all the samples in the
 406 database.

407
 408 Clearly, the four metrics provide for a thorough assessment of the model's performance. R^2 , which is better if
 409 closer to 1 [114], assesses the linear relationship between predicted values and actual values. The first-order and
 410 second-order relative errors (measured by RMSE, MAE, and MAPE) between the predicted value and actual value
 411 are better when smaller [115].

412 **5. Results & Discussion**

413 *5.1. Comparison between ML Algorithms*

414 Traditional single learning techniques like decision trees (DT), support vector machines (SVM), and artificial
 415 neural networks (ANN) are contrasted with the performance of ensemble learning techniques. To ensure a fair com-
 416 parison, the hyper parameters of the single learning methods are also established through grid search and 10-fold
 417 cross-validation.

418 The authors have compared 7 machine learning models on the testing dataset, i.e. 3 conventional ML models and
 419 4 ensemble learning model. Figure 5 compares the performance of the four ensemble models on the testing dataset.
 420 It is clear that compared to single learning models, ensemble learning models exhibit significant improvements. For
 421 instance, the worst ensemble learning random forest (RF) model has an R^2 value of 0.906 whereas the greatest single
 422 learning DT model has an R-squared value of 0.887. As shown in Table 2 & Table 3, the root mean squared error
 423 (RMSE) in prediction of shear strength of single learning models ranges from 63 to 72 kN, but that of the four
 424 ensemble models is around 55 kN. The MAE of the single learning model is greater than 40 kN, whereas the MAE
 425 of the ensemble models is less than 38 kN. The mean absolute percentage error (MAPE) of the ANN model is higher
 426 than 18%, whereas that of the ensemble models is lower than 14%, and that of the XGBoost model is only about 10%.

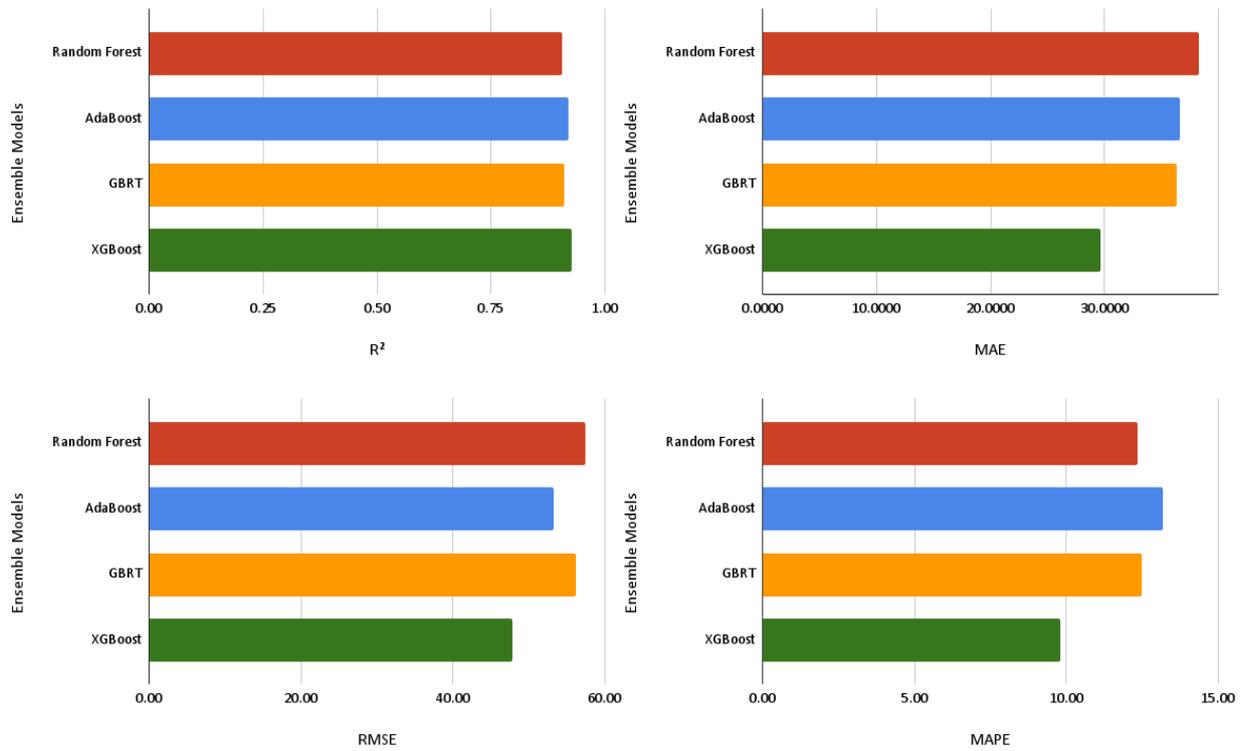
Table 2: Comparison of R^2 , MAE, RMSE & MAPE values between conventional ML models

Models	Sets	R^2	MAE (kN)	RMSE (kN)	MAPE (%)
DT	Training	0.958	22.912	36.416	8.43
	Testing	0.887	42.559	63.145	14.41
SVM	Training	0.980	11.916	24.672	3.64
	Testing	0.852	40.260	72.020	11.76
ANN	Training	0.984	16.526	22.612	6.51
	Testing	0.856	52.050	71.111	18.13

427 As shown in Table 3, the root mean squared error (RMSE) in prediction of shear strength of ensemble learning
 428 models ranges from 47 to 57 kN. The MAE of the ensemble models is less than 38 kN. The mean absolute percentage
 429 error (MAPE) of the ensemble models is lower than 14%, and that of the XGBoost model is only about 10%. Over-
 430 all, the ensemble models and the XGBoost model in particular—perform better than conventional machine learning
 431 models.

Table 3: Comparison of R^2 , MAE, RMSE & MAPE values in ensemble learning models

Models	Sets	R^2	MAE (kN)	RMSE (kN)	MAPE (%)
Random Forest	Training	0.956	20.887	37.327	7.93
	Testing	0.906	38.302	57.477	12.35
AdaBoost	Training	0.970	25.889	30.594	12.38
	Testing	0.919	36.659	53.274	13.16
GBRT	Training	0.999	2.211	3.298	0.85
	Testing	0.910	36.294	56.158	12.47
XGBoost	Training	0.999	0.240	1.450	0.78
	Testing	0.928	29.65	47.76	9.79

Figure 5: Comparison of R^2 , MAE, RMSE & MAPE values between Ensemble ML algorithms.

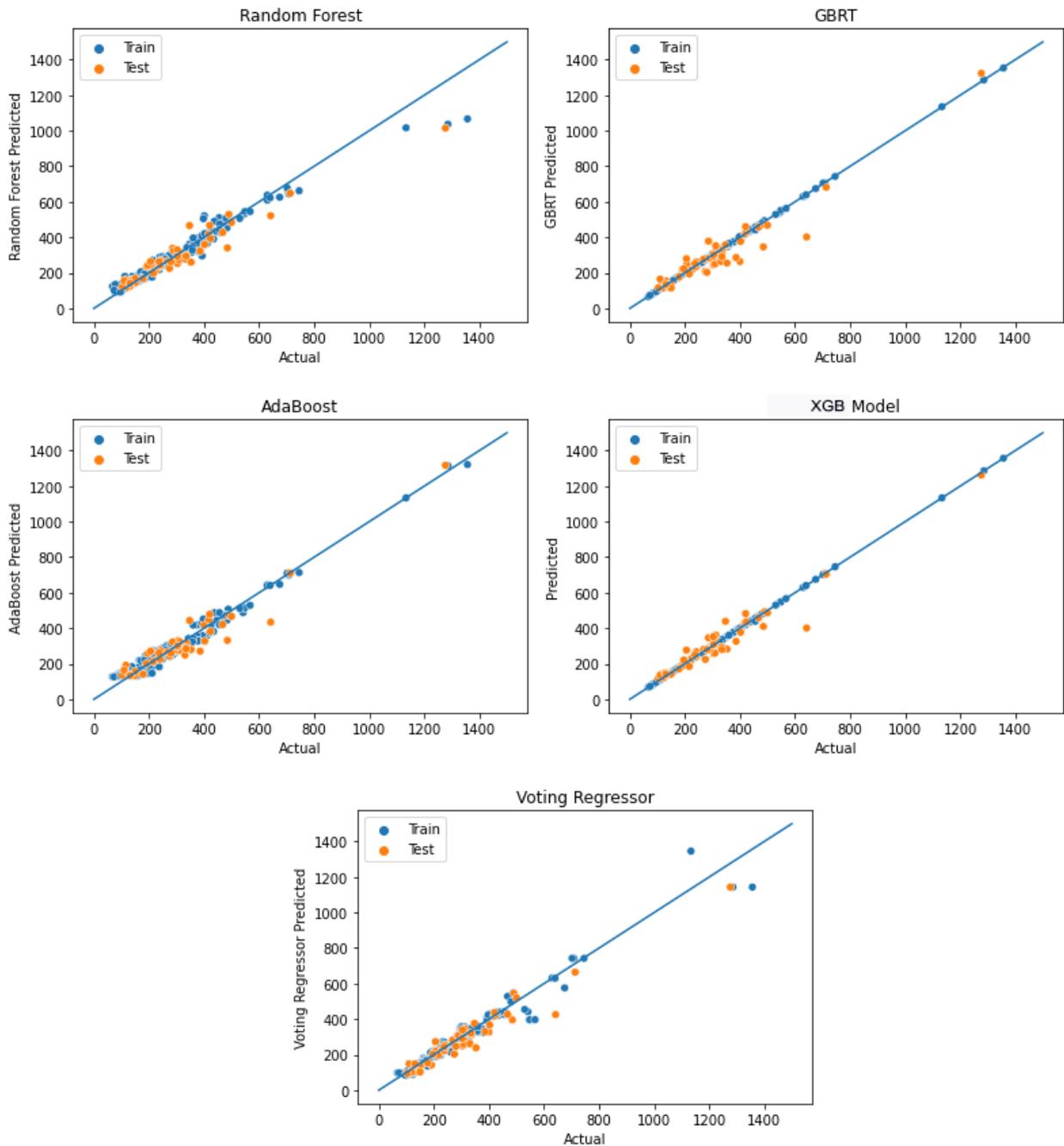


Figure 6: Comparison between ML algorithms with Training and testing data.

432 The dataset is split in two parts i.e. 80% training set and 20% testing set. The performance of 4 ensemble
 433 learning models and voting regressor is shown in Figure 6, where the models are evaluated on the basis of testing
 434 dataset compared to given experimental data. The experimental data and the prediction are identical, as shown by the
 435 diagonal line ($y = x$). As can be observed from the scatter plots' near proximity to the diagonal, all four ensemble

436 models generally obtained good results. In case of Voting Regressor, the regressor shows much generalised results
437 compared to all other models.

438 5.2. Overview of Mechanics Driven Models

439 As opposed to normal beams, deep beams structural analysis is more complex, hence the assumption that the
440 plane section will remain plane before and after bending is invalid because the strain is not distributed linearly. The
441 pressure that is applied will have a greater impact on the stress than the strain. Shear deformation can also be ignored
442 in normal beams, but it cannot be ignored in deep beams where shear is a major factor in failure. Larger depths, when
443 applied in the conventional procedure, cause stress to not be linear in the elastic stage and prevent the ultimate stress
444 from becoming the parabolic shape, which is another important factor in the shear failure of deep beams. European
445 guideline states that a beam is considered to be deep if its effective span to overall depth ratio is less than 3.0 beam
446 [33].

447 Deep beams are members that are loaded on one face and supported on the other face in accordance with ACI-318
448 clause 10.7.1 so that compression struts can form between the loads and the supports. In four times the overall member
449 depth or less, or areas where loads are concentrated within a member's depth of twice the support's face [32].

450 Five expressions for determining the shear strength of RC deep beams are taken from the design codes of China,
451 British (CIRIA), the United States, Canada, and Europe. While the other three are determined based on the strut-and-
452 tie model, the expression of China in Chinese code and British (CIRIA) are semi-empirical semi-analytical equation.
453 The following is a list of the detailed expressions:

- 454 • British (CIRIA Guide) [35]

$$V_{u,CIRIA} = C_1 \left(1 - 0.35 \frac{a}{h_o} \right) f_t b h_o + C_2 \sum_1^n A_1 \frac{y_1}{h_o} \sin^2 \alpha$$

455 where C_1 and C_2 are constants depending on grade of concrete and steel; $f_t = 0.5 \sqrt{f_c}$; A_1 = Area of reinforcement;
456 y_1 = depth from the top of the beam to the point where the bar intersects the critical diagonal crack line α = angle
457 between the bar considered and the critical diagonal crack.

- 458 • US code: ACI 318 [32]

$$V_{u,ACI} = 0.85 \beta_s f'_c b w_s \sin \theta$$

459 with

$$w_s = [1.85w_t \cos \theta + (l_{pE} + l_{pP}) \sin \theta] / 2$$

$$\theta = \arctan \frac{d_b}{a} \geq 25^\circ$$

460 where β_s is strut coefficient; θ is the angel between the strut and the longitudinal axis; w_s is the width of the
461 strut; w_t is the height of the nodal region; l_{pE} and l_{pP} are the width of the top loading and bottom supporting plates,
462 respectively; d_b is the distance between the top and bottom nodal region.

463 • Chinese code: GB50010-2010 [34]

$$V_{u,GB} = \frac{1.75}{\lambda + 1} f_t b h_0 + \frac{l_0/h - 2}{3} f_{yv} \frac{A_{sv}}{s_h} h_0 + \frac{5 - l_0/h}{6} f_{yh} \frac{A_{sh}}{s_v} h_0$$

464 where f_t is the concrete tensile strength; $\lambda = a/h_0$ is the shear span-to-depth ratio. Other variables are the same as
465 defined in Table 1.

466 • Canadian code: CSA A23.3-04 [36]

$$V_{u,CSA} = \frac{f'_c}{0.8 + 170\epsilon_1} b w_s \sin \theta$$

467 with

$$w_s = [1.88w_t \cos \theta + (l_{pE} + l_{pP}) \sin \theta] / 2\epsilon_1 = \epsilon_s + (\epsilon_s + 0.002) \cot^2 \theta$$

468 where $\epsilon_s = 0.75\lambda f'_c w_t b / E_s A_s$ is the tensile strain of the tie.

469 • European code: EN 1-1-1992:2004 [33]

$$V_{u,EU} = 0.85\beta_s f'_c b w_s \sin \theta$$

470 5.3. Comparison between ML algorithms and mechanics-driven models

471 In this section, a comparison of various statistical metrics with ML algorithms and mechanics-driven models is
472 drawn.

473 Table 4, compares the ratio of predicted shear strength to experimentally tested shear strength datasets mean, max-
 474 imum, minimum, standard deviation & covariance values from 5 codal provisions and the best-performing ensemble
 475 learning model i.e. XGBoost algorithm. In this case, if the standard deviation of the dataset is low, it might indicate
 476 that the data is consistent and reliable and that any predictions or conclusions drawn from the data are likely to be
 477 accurate. On the other hand, a high standard deviation would suggest that the data is more variable and less predictable
 478 and that any predictions or conclusions based on the data should be interpreted with caution.

Table 4: Performance comparison between mechanics-driven models and best performing ensemble model

Models	Predicted-to-test-ratio				
	Min.	Max.	St.D.	Mean	COV (%)
CIRIA	0.29	2.79	0.47	1.23	38.38
ACI 318	0.3	5.27	0.69	1.57	44.25
GB50010-2010	0.36	3.24	0.39	1.43	27.01
CSA 23.3-04	0.59	4.50	0.56	1.56	35.71
EC2	0.44	3.47	0.54	1.42	38.05
XGBoost	0.74	1.60	0.06	1.00	6.38

479 In general, a low standard deviation is desirable in many applications because it indicates that the data is well-
 480 behaved and can be easily analyzed and understood. XGBoost evolution is depicted in Figure 1. It is one of the most
 481 superior boosting ensemble learning models because it has both linear model solver and tree learning algorithms. As
 482 also shown in Table 4, predicted to test ratios dataset mean value is coming nearly about 1 and the standard deviation
 483 is also very low.

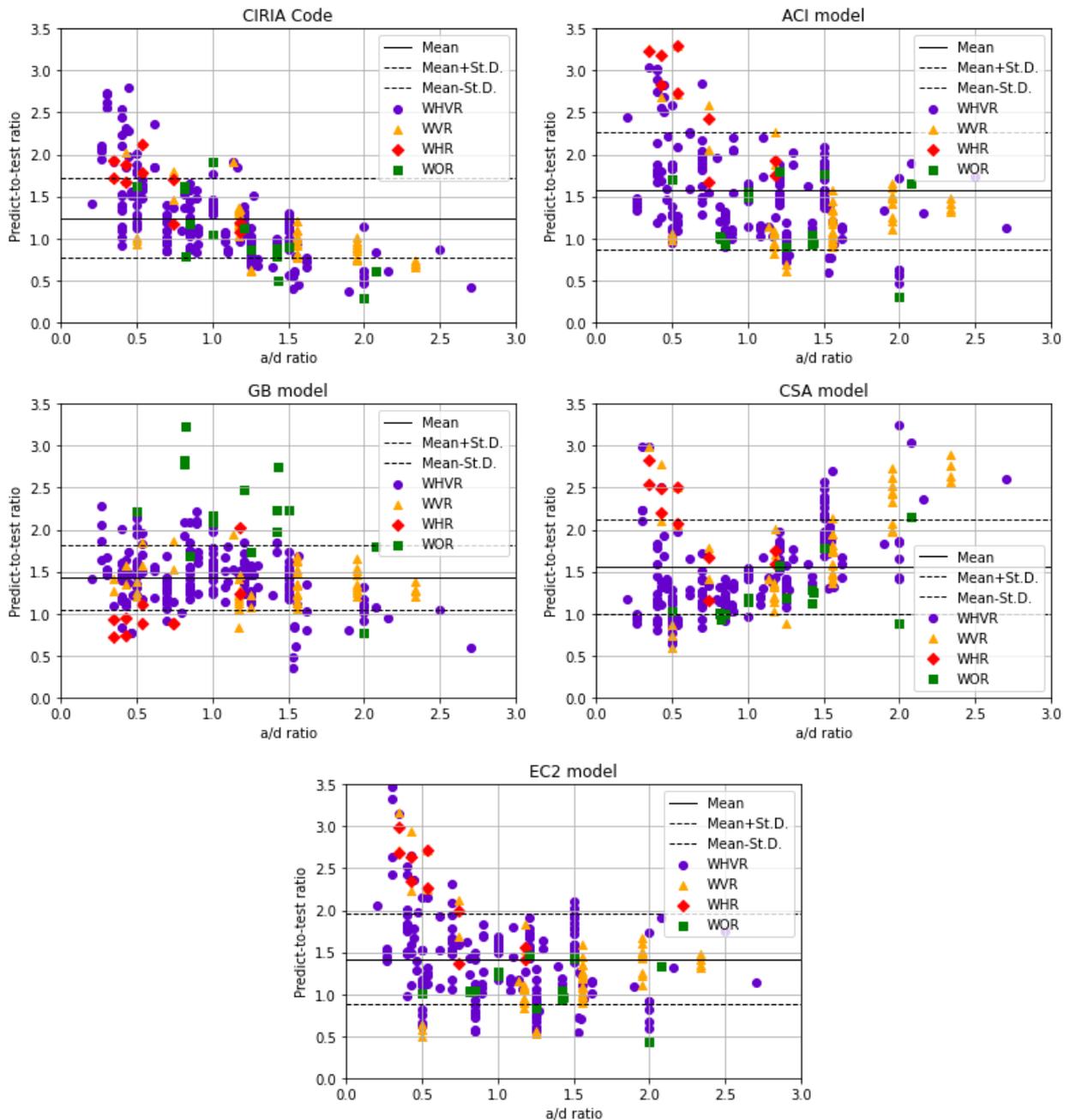


Figure 7: Predicted to test shear strength ratio for different RC beams by mechanics-driven models.

484 A comparison between predicted to test shear strength ratio plotted against various a/d ratios for mechanics-driven
 485 model results (Figure 7) vs. ensemble learning models (Figure 8) clearly depicts better prediction of shear strength
 486 on all types of RC deep beams with the XGBoost algorithm. In this study, the authors have also implemented voting
 487 regressor over top-performing boosting algorithms to get a better generalised view of ML models as shown in Figure

488 8. Unlike black box ML algorithms, Voting regressors are prominent when it comes to transparency.

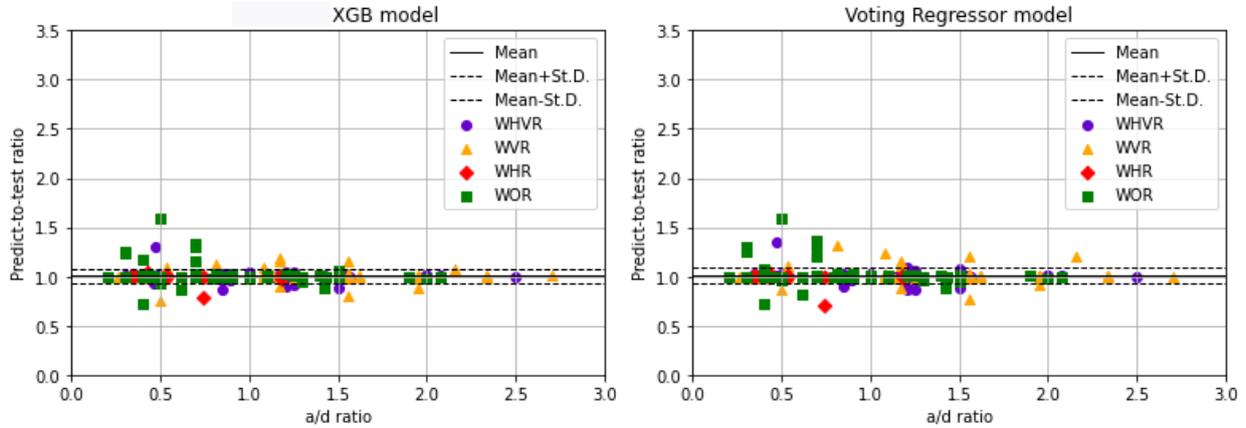


Figure 8: Predicted to test shear strength ratio for different RC beams by XGBoost model and Voting Regressor model.

489 5.4. SHapley Additive exPlanations for XGBoost

490 The key idea behind SHapley Additive exPlanations (SHAP) is to evaluate the contribution of each feature in a
 491 prediction by considering all possible combinations of features and how they affect the XGBoost model's output. It
 492 calculates the average marginal contribution of each feature across all possible feature permutations. This process
 493 provides a more robust and balanced measure of feature importance compared to other methods that might suffer
 494 from issues like feature interdependence or lack of consistency Lundberg and Lee [37]. SHAP overcomes the major
 495 drawback of using ML models which is its black box nature.

496 The authors have interpreted the SHAP values for all the features ($l_0, h, h_0, b, a, \rho_l, f_{yl}, \rho_h, s_h, f_{yh}, \rho_v, s_v, f_{yv}, f'_c, V_u$)
 497 as shown in Figure 9. Concrete compressive strength f'_c affects the model the highest and horizontal reinforcement
 498 strength f_{yv} affects the model the least. Concrete compressive strength f'_c , shear span a , width b & height h affects the
 499 models prediction majorly.

500 In summary, SHAP values provide an interpretable way to understand how each feature affects the model's output.
 501 They can help identify which features are driving the model predictions and the direction of their impact. Understand-
 502 ing these feature contributions can be valuable in gaining insights into the XGBoost model's behavior and making
 503 data-driven decisions.

504 5.5. Feature Importance Analysis

505 Feature importance is important in machine learning models because it helps identify which features are most
 506 important for making predictions. This is useful for a number of reasons. First, understanding the relative importance
 507 of each feature can help build simpler, more interpretable models. By only using the most important features, it is

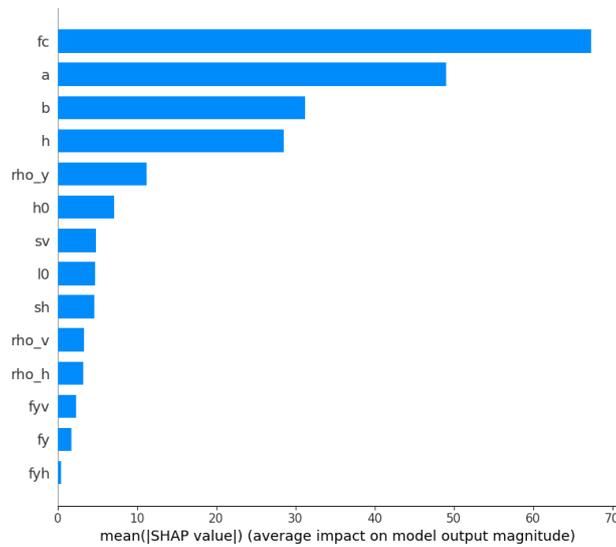


Figure 9: SHAP feature importance

508 possible to build a model that is easier to understand and explain to others. This can be especially useful in domains
 509 where interpretability is important, such as in healthcare or finance. Second, feature importance can help identify
 510 features that are redundant or irrelevant. These features can be removed from the model, which can improve its
 511 performance by reducing overfitting and increasing generalization. Third, understanding feature importance can help
 512 guide feature engineering efforts. By focusing on the most important features, it is possible to create new features that
 513 are more predictive and improve the performance of the model [116].

514 Overall, feature importance is an important tool for understanding and improving machine learning models. It
 515 can help identify the most important features, remove redundant or irrelevant features, and build simpler, more inter-
 516 pretable models.

517 The concrete compressive strength (f_c), standardised to a relative relevance of 100%, was discovered to be the most
 518 crucial factor for forecasting the shear strength of RC deep beams, as shown in Figure 10. Shear span (a) and vertical
 519 web reinforcement spacing, which have importance values between one-fourth and one-third of the concrete strength,
 520 are the second and third most crucial properties, respectively. This makes sense given that these characteristics have
 521 a direct impact on the shear mechanism of deep beams. Other characteristics, which account for around 18% of
 522 the relevance of shear strength, include section width, shear span-to-depth ratio, and horizontal web reinforcement
 523 spacing. Web and longitudinal reinforcement ratios are less important characteristics, with importance values of only
 524 about 10% of concrete strength. Other features were found to be of minor significance, with their combined influences
 525 being less than 10% of the most significant ones.

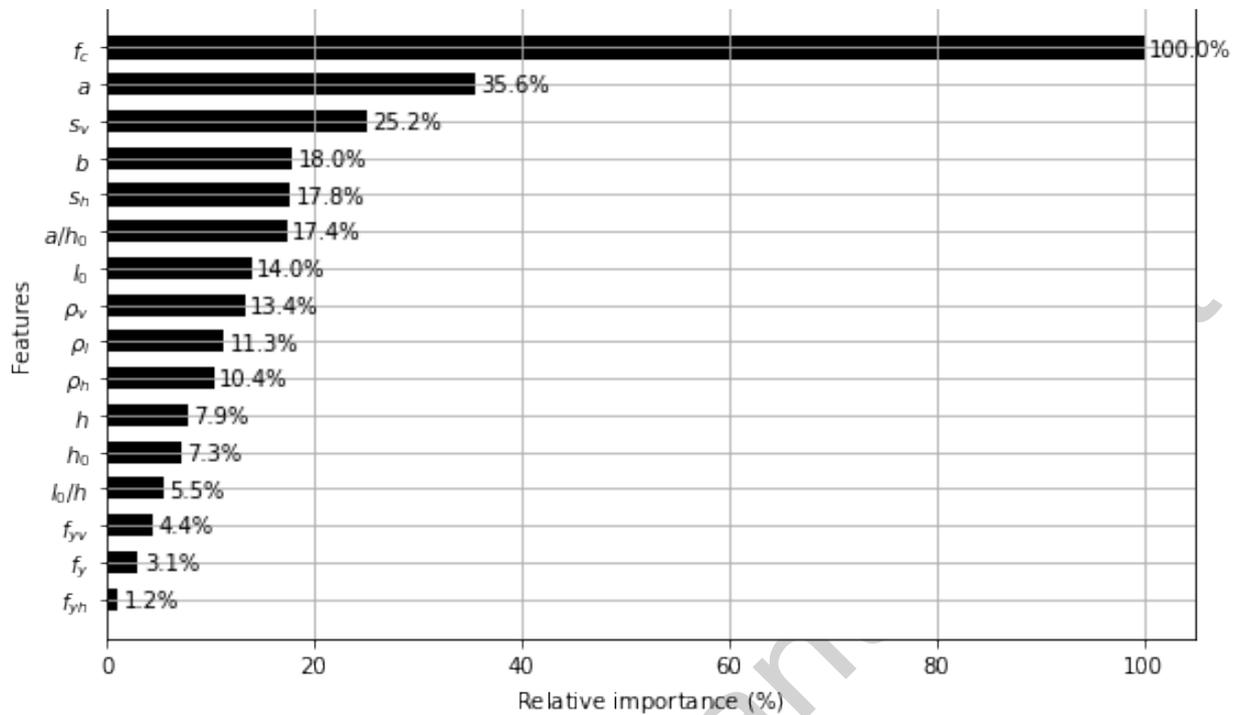


Figure 10: Feature Importance analysis result.

526 5.6. Conclusion

527 This paper presents an ML technique-based approach with SHAP to predict the shear strength of RC deep beams.
 528 A total of 271 test data samples of RC beams were divided into four groups namely beams without web reinforcements
 529 (WOR), beams with horizontal web reinforcements (WHR), beams with vertical web reinforcements (WVR), and
 530 beams with both horizontal and vertical reinforcements (WHVR) from the literature were collected and used to train
 531 and test the models. The models were trained upon 16 parameters using 3 machine learning and 4 ensemble learning
 532 algorithms which were evaluated with each other on parameters coefficient of determination, mean absolute error, root
 533 mean squared error and mean absolute percentage error in which XGboost algorithms performed the best. XGboost
 534 algorithm was then compared with the mechanics-driven model of CIRIA, United States, Euro Code, Chinese code
 535 and Canadian code. According to the results, the following conclusion can be drawn:

- 536 • The ML models provide a superior approach to predicting the shear strength of RC deep beams. The approach
 537 is robust in nature and can be replicated easily. The approach can be understood with ease rather than the
 538 numerical and theoretical derivations of mechanics-driven modelling. The only fundamental requirement is the
 539 dataset which can be easily collected and used for long-term structural health monitoring systems.
- 540 • The XGBoost algorithm performance the best among ANN, Decision Tree, Support Vector Machine, Random

541 Forest, Gradient Boosting Algorithm and Adaptive boosting algorithm with a coefficient of determination of
 542 0.92 (testing), 0.99 (training) , mean absolute error of 29.65 (testing), 2.47 (training), root mean squared error
 543 of 47.76 (training), 1.45(testing) and mean absolute percentage error of 9.79(training), 0.78(testing) which are
 544 far superior to the mechanics driven models.

- 545 • The hyperparameters for all the models are selected based on their performance in producing the best k-fold
 546 cross-validation results. The XGBoost model is found to perform optimally based on multiple iterations in
 547 learning rate, number of trees, and maximum depth, with the most suitable parameters being 600 trees, 0.1
 548 learning rate, and a maximum depth of 10.
- 549 • The standard deviation, mean and covariance value of predicted to test ratio for XGBoost model were found
 550 0.06, 1.00 and 6.38 respectively in comparison to mechanics driven models British (CIRIA Guide)- 0.47, 1.23,
 551 38.38; United States code: 0.69, 1.57, 44.25; Chinese code: 0.39, 1.43, 27.01, Canadian code: 0.56, 1.56 35.71;
 552 and European code: 0.54, 1.42, 38.05. This validates the superiority of the ensemble learning approach, par-
 553 ticularly the XGBoost model, over traditional mechanics-driven models, highlighting its potential for accurate
 554 shear strength prediction.
- 555 • SHapley Additive exPlanations is proposed for XGBoost algorithms results in order to interpret the inner work-
 556 ing of the model removing the black box nature of these ML algorithms and feature importance is shown to
 557 deduce the parameters which affects the shear strength of RC deep beams the most.
- 558 • From SHapley Additive exPlanations and feature importance analysis, the Study concludes that compressive
 559 strength of concrete and geometry of the beam are the most influential parameters while properties of steel
 560 affects the least while predicting the shear strength of RC deep beams.

561 5.7. Discussion

562 This study deduces that the ensemble learning models specifically the XGBoost model is the best choice to predict
 563 the shear strength of RC deep beams that predicted to experimentally tested shear strength ratio data has the best
 564 mean and least standard deviation as compared to other codal methods. The XGBoost model's predictions of the
 565 shear strength ratio for different RC beams indicate that the WHR prediction value is closest to the mean, followed by
 566 WVR, WHVR, and WOR, which also show proximity to the mean value in that order. In general the use of ensemble
 567 learning for shear strength prediction may lead to a reliance on black box algorithms that are difficult to interpret and
 568 understand. This could potentially pose challenges for engineers in comprehending the rationales behind ensemble
 569 predictions and evaluating their reliability. Consequently, a lack of trust in the ensemble's predictions might impede

570 its widespread adoption within the construction industry. Meanwhile, the authors have utilized SHapley Additive
571 Explanations (SHAP) to interpret the internal mechanisms of the model and identify correlations among parameters
572 that influence the model predictions. This approach effectively addresses the challenges associated with black box
573 algorithms.

574 Predicting the shear strength of reinforced concrete (RC) deep beams using ensemble learning can have several
575 implications and potential problems. One potential implication is that the use of ensemble learning for shear strength
576 prediction could improve the accuracy of structural design in the construction industry. By combining the predictions
577 of multiple models, ensemble learning can provide more reliable estimates of shear strength, which can help engineers
578 design safer and more efficient structures. This could ultimately lead to a reduction in structural failures and improve
579 the safety of buildings and other infrastructure [117].

580 However, there are also potential problems associated with the use of ensemble learning for shear strength predic-
581 tion. One potential problem is that the accuracy of ensemble learning models depends on the quality and diversity of
582 the individual models that are combined. If the models used in the ensemble are not sufficiently diverse or are based
583 on limited or biased data, the predictions of the ensemble may not be accurate. This could lead to incorrect design
584 decisions and potentially unsafe structures [118, 119].

585 When it comes to drawing direct comparisons between different studies in the literature on the prediction of shear
586 strength in RC deep beams can be challenging for several reasons. One major obstacle is the variation in the datasets
587 used across different studies. Each study may utilize different experimental data or numerical simulations, resulting in
588 disparities in the dataset size, composition, and quality. This variation can significantly impact the performance and
589 reliability of the predictive models. Moreover, the studies often involve a wide range of parameters affecting shear
590 strength prediction, such as the concrete mix design, steel reinforcement, beam geometry, loading conditions, and
591 boundary conditions. The differences in these parameters among studies can lead to divergent outcomes and hinder the
592 establishment of a consistent comparison framework [67, 66, 78, 77, 65, 103, 120, 121, 122, 123, 124, 125, 126, 127].
593 Furthermore, researchers adopt various methodologies to solve the problem of shear strength prediction in RC deep
594 beams. These methods may include analytical approaches, experimental investigations, empirical equations, and
595 machine learning techniques. Each method possesses its unique assumptions, limitations, and uncertainties, making
596 it challenging to directly compare their outcomes. Given these variations in datasets, parameters, and methodologies,
597 it becomes impractical to draw straightforward and reasonable comparisons between the literature.

598 Overall, the use of ensemble learning for predicting the shear strength of RC deep beams has the potential to
599 improve the accuracy and efficiency of structural design. However, it is important to carefully consider the potential
600 problems and challenges associated with this approach and to address them in order to ensure that it is used safely and

601 effectively in the future.

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610 *Data Availability*

611 The datasets generated during and analyzed during the current study are available from the corresponding author
612 on reasonable request.

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614 The datasets generated during and analyzed during the current study are available from the corresponding author
615 on reasonable request.

616 *Author Contributions*

617 Achyut Tiwari: conceptualisation, methodology, software, validation, investigation, writing the original draft.

618 Ashok Kumar Gupta: conceptualisation, methodology, Formal Analysis, supervision, review and editing.

619 Tanmay Gupta: Comparison with mechanics driven models of CIRIA, the US, Canada, China & European Union,
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621 **Abbreviation**

AI	Artificial Intelligence
ML	Machine learning
RC	Reinforced concrete
ACI	American Concrete Institute
DT	Decision Tree
SVM	Support Vector Machines
ANN	Artificial Neural Networks
MAE	Mean Absolute Error
RMSE	Root Mean Squared Error
MAPE	Mean Absolute Percentage Error
GBRT	Gradient Boosting Regression Tree
RF	Random Forest
SHAP	Shapley Additive Explanations
SHM	Structural Health Monitoring
EML	Explainable Machine Learning
ACI	American Concrete Institute
WOR	Without Web Reinforcements
WHR	Horizontal Web Reinforcement
WVR	Vertical Web Reinforcements
WHVR	Both Horizontal and Vertical Web Reinforcement
TENN	Transfer Ensemble Neural Network
l_0	beam span
h	height
h_0	effective height
b	width
a	span
ρ_l	reinforcement ratio
f_{yl}	reinforcement strength
ρ_h	horizontal reinforcement ratio
s_h	horizontal reinforcement spacing
f_{yh}	horizontal reinforcement strength
ρ_v	vertical reinforcement ratio
s_v	vertical reinforcement spacing
f_{yv}	vertical reinforcement strength
f'_c	Concrete Strength
V_u	Shear Strength

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